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Volvo Trucks North America, Inc. Date Group No. Page TSI 7.2004 214 019 7(11) Intake Valves, Adjustment 10 W2004459 With Engine Cold (140 F Or Less), Adjust Valve Clearance To 0.2 Mm (0.008 In.). Hold Adjusting Screw In Place And Torque-tighten Lock Nut To 38 ± 3 Nm (28 ± 2 Ft-Ib). Note: Mark Each Valve Rocker Lever As You Adjust It To Feb 16th, 2024

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