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2008 One Millionth Prius Sold Globally 2010 Toyota North American Center For Quality Excellence Established 2011 Collaborative Safety Research Center (CSRC) Launched 2012 25 Millionth North American Vehicle Produced 2015 Toyota Breaks Ground On Its New North American Headquarters In Plano, Texas All Data As Of December 2019, Except Where Noted. Mar 22th, 2024

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**The Toyota Way 2001 Toyota Motor Corporation, April 2001**

Globalized. With This In Mind, We Compiled A Booklet, The Toyota Way 2001, In Order To Transcend The Diverse Languages And Cultures Of Our Employees And To Communicate Our Philosophy To Them. Toyota Motor Corporation Annual Report, 2003, Page 19 Illustration From Toyota Motor Corporation Environmental & Social Report 2004, Page 75 Feb 16th, 2024

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