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Be Set At  $61.5\pm1.96 \times 2.65 \Rightarrow 61.5\pm2.28 \Rightarrow 59.22$  And 63.78 The Action Limits Will Be Set At  $61.5\pm3.09 \times 2.65 \Rightarrow 61.5\pm3.59 \Rightarrow 57.91$  And 65.09 In General The Warning Limits Will Be Set  $\mu\pm1.96\sigma$  N And The Action Limits At  $\mu\pm3.09\sigma$  Feb 8th, 2024

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