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Welcome To The World Of SEA-DOO Watercraft Racing. The Information In This Manual Contains The Theory And Operating Principals Of The SEA-DOO Watercraft Systems. It Provides The Foundation Needed For Set-ting Up The Watercraft For Racing Purposes. All Racers Should Obtain A Copy Of The Model Year Shop Manual And Necessary Tools Before Attempting
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This Manual Has Been Prepared As A Guide To Correctly Service And Repair The 2004 3DTM RFI SEA-DOO Watercraft. This Shop Manual Supplement Must Be Used In Conjunction With The 2004 Sea-doo Shop Manual (P/N 219 100 192). Refer To This Manual When A Particular System Is Not Covered In This Supplement. Jun 9th, 2024

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