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So, To Maintain The Die Size As Per The Design, The Angular Clearance Is Provided In The Die Opening Along With A Straight Portion Called As Die Land Or Cutting Land. February 6, 2012 P N Rao 52 Angular Clearance The Length Of The Cutting Land Is About 3 Mm For Sheets Which Are Less Than 3 Mm Thick. For Greater Thicknesses, Die Land Same As The Material Thickness Has Been Found To Be A Good ... 6th, 2024

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