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Be Set At  $61.5 \pm 1.96 \times 2.65 \Rightarrow 61.5 \pm 2.28 \Rightarrow 59.22$  And  $63.78$  The Action Limits Will Be Set At  $61.5 \pm 3.09 \times 2.65 \Rightarrow 61.5 \pm 3.59 \Rightarrow 57.91$  And  $65.09$  In General The Warning Limits Will Be Set  $\mu \pm 1.96 \sigma$  N And The Action Limits At  $\mu \pm 3.09 \sigma$  Apr 20th, 2024

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Change In The Process • Requires Management Intervention Special Cause (i.e., Signals) • Exists In Many Operations/processes • Caused By Unique Disturbances Or A Series Of Them • Can Be Removed/lessened By Using Basic Process Control To Identify Opportunities For Improvement May 1th, 2024

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