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STUDY THE EFFECTS OF WELDING PARAMETERS ON TIG WELDING OF ...DC Type. The Electrode Used For Arc Welding Could Be Consumable Or Non-consumable. For Non-consumable Electrode An External Filler Material Could Be Used. 1.1.2 Gas Welding: In Gas Welding Process A Focused High Temperature Flame Produced By Combustion Of Gas Or Gas Mixture Is Used To Melt The Work Pieces To Be Joined. An External 1th, 2024.

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