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 $T \times Ln = Time$  Required For The Nth Unit (E-1) Where T = Unit Cost Or Unit Time Of The First Unit L = Learning Curve Rate N = Number Of Times T Is Doubled If The First Unit Of A Particular Product Took 10 Labor-hours, And If A 70% Learning Curve Is Present, The Hours The Fourth Unit Will Take Require Doubling Twice—from 1 To 2 To 4. Therefore ... May 4th, 2024

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