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Minimum Cure Time, 77°F, Hr 24 4 4 12 6 24 48 24 24  
12 6 16 24 Color, Mixed Adhesive Pale Yellow Gray  
Colorless Black Colorless Pale Yellow Gray Beige Beige  
Black Pink Pink Blue Performance Data Lap Shear  
Strength, Al\*, Psi 2,600 2,800 2,560 2,900 2,000 3,700  
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