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### PROGRAMMING AND OPERATION OF CNC LATHES - Okuma.com

1. Overview Of Lathe - Safety, Maintenance Items, Major Components And Terminology 2. Machine Axes -Unit Systems - Coordinate Systems - Absolute / Incremental Programming 3. Okuma OSP Control Mode Overview - Auto / MDI / Manual 4. Exploring The RUN Screen 5. Sheet (Tab), Page, And Cursor Keys 6. Mar 9th, 2024

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And Rotates To The OP10 OKUMA Lathe. Upon Completion Of The OP10 Process, The Robot Unloads A Completed OP10 Part And Loads A Raw Forging Into The Lathe. The Robot Re-grips The Part And Moves To The OP20 OKUMA Lathe. The Finished Part Is Robotically Unloaded From The Lathe, And The OP10 Part Is Loaded. Feb 6th, 2024

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