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Follows A Predictable Pattern With Minimal Creep.

When Machining Plastics, Quick Adjustments Must Be

Made To Accommodate Substantial Creep — Not To

Mention That The Material Has A Strong Propensity For

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The Basic Principles Of Machining Metals Do Not Apply

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AGT Conventional A Chip Control Improved S1 S CW RE  
RE CDX D1 LE  $\pm 0.03$  W1 F (mm/rev) 0.05 0.10 0.15  
0.20 3 4 5 2 1 Ap (mm) TKF-AGT TKF-NB TKF-AS 0  
Chipbreaker Map PCD Inserts Are For Traversing And  
Grooving Applications. When Using In Cut-off  
Machining, Maximum Cut-off Diameter Is  $\varnothing 8$ . Set The  
Feed Rate Less Than 0.08mm/rev. Cutting With ... Mar  
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Types Of Parts: (1) Simple Parts That Are Mass  
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