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PROCESS BLUE GREEN BLACK PROCESS YELLOW PROCESS ...

Pantone Yellow Pantone Yellow 012 Pantone Orange 021 Pantone Warm Red Pantone Red 032 Pantone Rubine Red Pantone Rhodamine Red Pantone Purple Pantone Violet Pantone 2th, 2024

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Change In The Process • Requires Management Intervention Special Cause (i.e., Signals) • Exists In Many Operations/processes • Caused By Unique Disturbances Or A Series Of Them • Can Be Removed/lessened By Using Basic Process Control To Identify Opportunities For Improvement 1th, 2024

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