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### **Origo Mig C280 PRO Mig C340 PRO - ESAB**

ESAB's Accessories For The Product Can Be Found On Page 29. 2.1 Equipment The Power Source Mig C280 PRO Is Supplied With: Welding Gun PSF 250 - 3m ( Mig C280 PRO 4WD - 4,5m) Return Cable 3.5m With Return Clamp (Mig C280 PRO 4WD - 5m) Shelf For Gas Cylinder Instructi Apr 1th, 2024

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### **MIG Flow Rate Chart - MIG Gas Waste & Weld Quality**

MIG Gun Nozzle Size Inside Diameter (Wire Size, Inches) Minimum Suggested Flow (1) Typical Flow Setting Maximum Suggested Flow (2) 3/8 Inch (0.023-0.030) 15 CFH 18-22 CFH ~ 30 CFH 1/2 Inch (0.030-0.045) 18 CFH 22-27 CFH ~40 CFH 5/8 Inch (0.045-1/16) 22 CFH 30-35 CFH ~55 CFH 3/4 Inch (3/32-1/8) 30 CFH 30-40 CFH ~65 CFH Notes Feb 14th, 2024

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