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Be Set At $61.5\pm1.96\times2.65\Rightarrow61.5\pm2.28\Rightarrow59.22$ And 63.78 The Action Limits Will Be Set At $61.5\pm3.09\times2.65\Rightarrow61.5\pm3.59\Rightarrow57.91$ And 65.09 In General The Warning Limits Will Be Set $\mu\pm1.96$ σ N And The Action Limits At $\mu\pm3.09$ σ Jan 1th,

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