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Design: Gains Are Greatest When The Sheet Metal

Component Is Complex And Feature-laden. Figure 1:

Structural Aircraft Component That Was Hydroformed

On An FDM Form Block (intensifier In Rear). Figure 2:

Sheet Stock Up To 0.090 In. (2.29 Mm) Has Been

Formed. Figure 3: FDM ULTEM 9085 Tool (with Sheet

Metal Blank) Has Exceeded 400 Cycles. Feb 1th,

2024 PLA - Stratasys ASTM D638 6,580 Psi 3,790 Psi 45

MPa 26 MPa Tensile Strength, Ultimate (Type 1,

0.125", 0.2"/min) ASTM D638 6,990 Psi 3,830 Psi 48 MPa 26 MPa Tensile ASTM D638 Modulus (Type 1, 0.125", 0.2"/min) 440,730 Psi 368,200 Psi 3,039 MPa 2,539 MPa Elongation At Break (Type 1, 0.125", 0.2"/min) ASTM D638 2.5% 1.0% Elongation At Yield Feb 1th, 2024.

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